QUICK INSTRUCTION GUIDE

D208-275L | CURVED-BLADE PUNCH SNIPS

Quick operating instructions • Keep this sheet for reference

PURPOSE

Hand-operated snips for circular cuts and curved sheet-metal details, using semi-circular cutting edges.

MODEL D208-275L

Left-cutting punch snips with curved blades and painted handles.

BEFORE YOU START

- Inspect curved cutting blades, pivot and painted handles for damage.
- Wear safety glasses and cut-resistant gloves; secure the sheet metal.
- Mark the curve and confirm material thickness is within rated limits.

HOW TO USE

1. Support the workpiece and mark the intended circle, arc or curved cutting path.
2. Inspect the snips and open the handles; keep fingers clear of the blades.
3. Position the semi-circular blades at an accessible edge or prepared opening.
4. Align the left-cutting blades with the marked curve before starting the cut.
5. Squeeze the painted handles with steady, controlled pressure to begin cutting.
6. Advance the snips in small strokes, turning gradually to follow the left curve.
7. Allow the offcut to clear the blades; avoid twisting or forcing the tool.
8. Continue to the desired shape, staying within the rated sheet thickness.
9. Inspect for burrs or sharp edges; deburr and clean the snips after use.

IMPORTANT SAFETY NOTES

- Sharp metal and offcuts can cause injury; protect eyes and hands.
- Keep fingers away from blades and pivot; support the workpiece.
- Do not cut sheet exceeding capacity or force tight curves.

CARE AND STORAGE

Remove offcuts; clean blades and pivot, maintain as BESSEY recommends, and store dry.

SPECIFICATIONS

Cutting direction: Left (D208-275L); semi-circular blades for circular cuts.

Overall length: 11" (275 mm); blade length: 1-9/16" (40 mm).

Rated sheet thickness: 1.0 mm at 600 N/mm²; weight: 0.51 kg (1.12 lb).

HELP AND REFERENCE

Manufacturer instructions: Refer to official BESSEY D208-275L information.

Customer support: rapidmaterials.com

IMPORTANT: This quick guide does not replace manufacturer instructions.