QUICK INSTRUCTION GUIDE

D15S | MINI STRAIGHT CUTTING SNIPS

Quick operating instructions • Keep this sheet for reference

PURPOSE

Compact snips for straight sheet metal cuts, short trimming and notching in confined working areas.

MODEL D15S

Straight-cutting snips with compact head, compound leverage and ergonomic grips.

BEFORE YOU START

- Inspect forged cutting head, blades, pivot, grips and locking latch.
- Wear eye protection and cut-resistant gloves; secure the workpiece.
- Mark the cut; check sheet thickness against rated material capacity.

HOW TO USE

1. Inspect the snips and release the one-handed handle lock before cutting.
2. Secure the sheet metal and mark the desired straight or curved cutting path.
3. Position the compact cutting head at the starting edge of the workpiece.
4. Align the blades with the marked line; keep the sheet securely supported.
5. Squeeze the ERGO handles smoothly to cut using the compound leverage.
6. Advance along the cut, making controlled strokes for continuous cutting.
7. Continue straight or shallow-curved cuts, keeping the blades aligned and unforced.
8. Continue cutting without forcing material beyond the rated capacity.
9. Inspect the cut for sharp edges and burrs; deburr if necessary.
10. Clear offcuts, wipe blades clean and engage the handle lock for storage.

IMPORTANT SAFETY NOTES

- Sheet metal edges and cut strips are sharp; protect eyes and hands.
- Keep fingers clear of the cutting blades, pivot and pinch points.
- Do not force thick metal or use the snips as pliers or pry tools.

CARE AND STORAGE

Remove offcuts, clean blades and pivot, inspect for wear and store dry.

SPECIFICATIONS

Cutting direction: Straight (D15S); North American item D15S-BE.

Length: approx. 7-3/16"; blade length: approx. 13/16" (D15S-BE).

Rated regular sheet steel: up to 18 gauge; weight: approx. 0.44 lb.

HELP AND REFERENCE

Manufacturer instructions: Refer to BESSEY D15S product information.

Customer support: rapidmaterials.com

IMPORTANT: This quick guide does not replace manufacturer instructions.