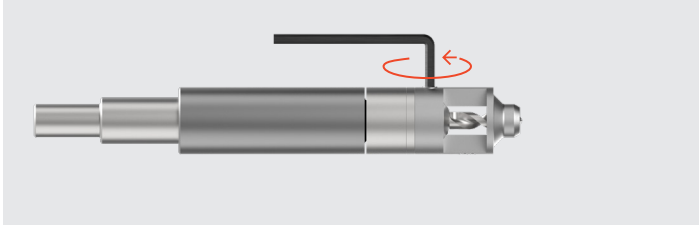
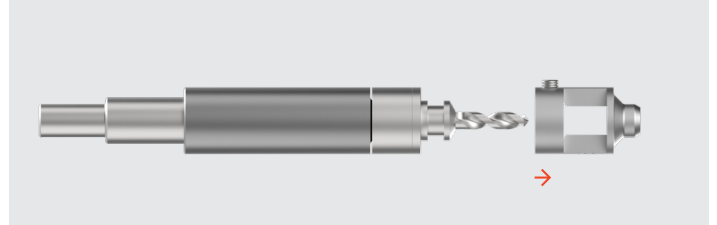


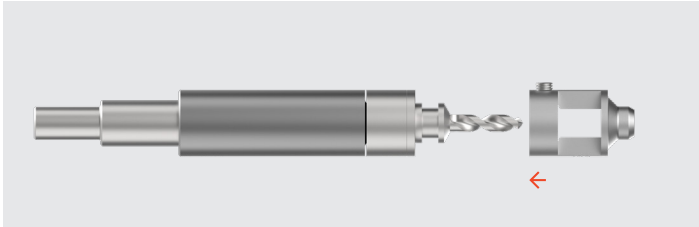
DG Installation Guide



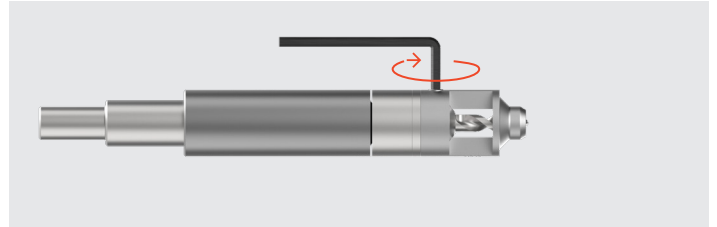
- Slightly loosen the pin with a hex wrench SW2.5



- Remove the Nosepiece DG by pulling it forward

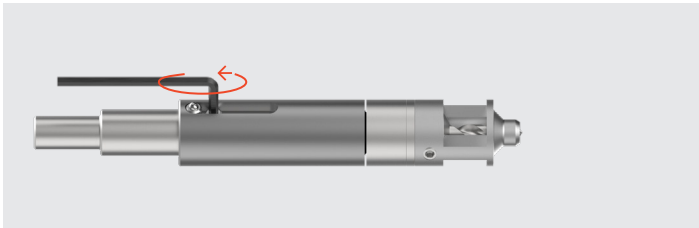


- Push the Nosepiece DG in as far as it will go

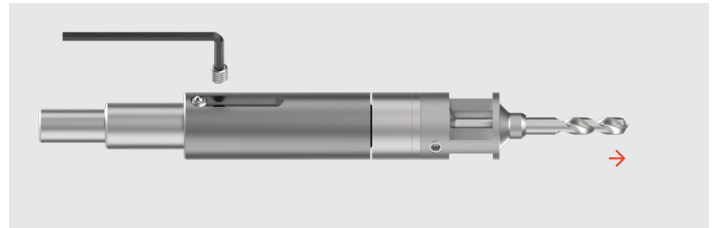


- Tighten the pin to the stop using a hex wrench SW2.5

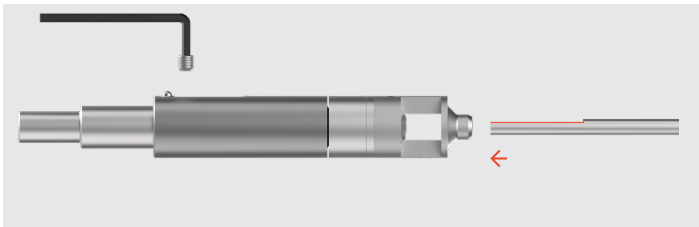
Switch of the HSS drill



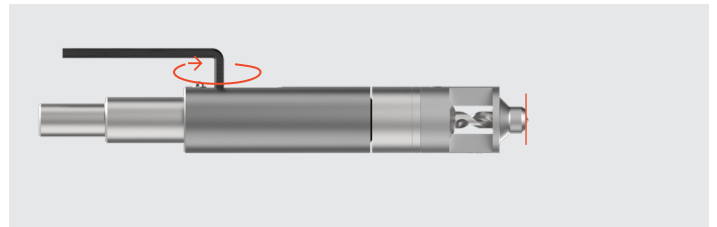
- Completely loosen the pin with a hex wrench SW2.5



- Pull out the drill



- When inserting the drill bit, make sure that the planar surface of the drill bit points in the direction of the pin



- The HSS drill must be flush with the Nosepiece DG
- Tighten the pin to the stop using a hex wrench SW2.5