QUICK INSTRUCTION GUIDE

00360010 | SHEET METAL EDMA HAND PUNCH

Quick operating instructions • Keep this sheet for reference

PURPOSE

Creates round holes in sheet metal with interchangeable punches and a scaled depth stop.

MODEL 00360010

Manual compound-leverage hand punch with four punch sizes.



BEFORE YOU START

- Inspect the handles, punch, die and depth stop. Wear safety glasses and suitable cut-resistant gloves.
- Confirm punch size and material thickness against the capacity table.

HOW TO USE

1. Select and install the appropriate matching punch and die according to Freund instructions.
2. Set the depth stop using the scale and secure the adjustment.
3. Open the handles and position the supported sheet against the stop.
4. Align the punch with the intended hole location; squeeze the handles steadily.
5. Release the handles, remove the sheet and inspect the hole. Repeat as needed.

IMPORTANT SAFETY NOTES

- Keep fingers clear of the punch, die and moving linkages. Never force the tool.
- Do not exceed the material-specific capacity. Handle sharp edges and punched slugs carefully.

CARE AND STORAGE

Remove debris safely, inspect the punches for wear, and store the tool clean and dry.

SPECIFICATIONS

Punch diameters: 3.3, 4.1, 4.9 and 6.2 mm. Jaw opening: 9 mm. Depth stop: up to 43 mm.

Punch Ø	Steel	Stainless	Aluminum
3.3	1.5	1.2	3.0
4.1	1.5	1.0	2.0
4.9	1.2	0.8	2.0
6.2	0.8	0.5	1.5

HELP AND REFERENCE

Consult Freund product instructions for punch changes and adjustments. Support: rapidmaterials.com.

IMPORTANT: This quick guide is general guidance, not a replacement for manufacturer instructions.