# QUICK INSTRUCTION GUIDE

## MARKING PLIERS | THREE-POINT LAYOUT TOOL

Quick operating instructions • Keep this sheet for reference

| PURPOSE | MASC MARKING PLIERS |
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| Creates three bend-reference marks at once for consistent underlap and overlap sheet metal connections. | Adjustable marking tips, integrated scale and foldable edge stop. |

### BEFORE YOU START

- Inspect marking points, scale, handles and foldable stop for damage.
- Confirm underlap or overlap dimensions; protect sensitive finishes.
- Support the panel and keep hands clear of moving marking points.

### HOW TO USE

1. Inspect marking tips, measuring scale, handles and foldable stop for wear.
2. Determine bend positions for the required underlap or overlap connection.
3. Set the three marking points using the integrated measuring scale.
4. Adjust the foldable stop to reference the sheet metal edge consistently.
5. Support the sheet metal panel or cassette blank on a stable work surface.
6. Align the pliers using the stop to maintain the correct edge position.
7. Squeeze the handles gently to mark three bend reference points at once.
8. Reposition and repeat wherever additional layout marks are required.
9. Verify the spacing and alignment of the marks before fabrication.
10. Use suitable bending equipment to form the specified underlap or overlap.
11. Remove debris from the marking tips and store the tool in a dry location.

### IMPORTANT SAFETY NOTES

- Marking points can puncture skin; keep fingers clear of moving parts.
- Center-punch marks may be visible on coated or finish-sensitive metal.
- Test on scrap when appearance matters; wear appropriate protective gear.

### CARE AND STORAGE

Clean and inspect the marking tips and stop; store the tool clean and dry.

### SPECIFICATIONS

Operation: Three simultaneous reference marks; adjustable tips and foldable stop.

Function: Layout marking only; does not cut or bend sheet metal.

### HELP AND REFERENCE

Manufacturer instructions: Consult the official MASC marking pliers guidance.

Customer support: rapidmaterials.com

IMPORTANT: This quick guide does not replace full manufacturer instructions.