QUICK INSTRUCTION GUIDE

Tyma 1015551 Large Nibbler

Quick operating instructions • Keep this sheet for reference

PURPOSE	MODEL 1015551
Manually removes small sections of sheet metal for curved cuts, detailed shapes and trimming.	Large hand-operated nibbler for progressive cutting.

BEFORE YOU START

- Inspect cutting head, blades, handles and moving parts for damage.
- Secure the workpiece and provide clearance beneath the cut.
- Wear eye and hand protection; verify material cutting capacity.

HOW TO USE

1. Inspect the cutting head, blades, handles and moving components for wear or damage.
2. Secure sheet metal on a stable surface with clearance beneath the cutting area.
3. Mark the intended cutting path with an appropriate layout tool.
4. Position the cutting head at an accessible edge; make a suitable starter opening for internal cuts when needed.
5. Operate the handles to remove small sections of sheet metal along the marked line.
6. Advance progressively, repositioning the nibbler to follow curves, corners or irregular shapes.
7. Do not force the cutting head; work gradually around tight curves and stay within rated capacity.
8. Continue cutting until the desired opening, trim or profile is complete.
9. Inspect sharp edges and burrs; deburr the cut where necessary.
10. Remove metal offcuts and clean the cutting head before storing the tool.

IMPORTANT SAFETY NOTES

- Sharp metal edges and offcuts can cause injury; wear eye and hand protection.
- Keep fingers clear of the cutting mechanism and secure the workpiece.
- Never exceed the rated cutting capacity or force the cutting head.

CARE AND STORAGE

Remove offcuts, clean and inspect cutting components; store in a dry location.

SPECIFICATIONS

Cutting capacity varies by metal type and hardness. Confirm manufacturer limits before cutting steel, stainless steel, aluminum, copper or other materials.

HELP AND REFERENCE

Manufacturer instructions: Consult the official Tyma 1015551 instructions.

Customer support: rapidmaterials.com

IMPORTANT: This quick guide does not replace full manufacturer instructions.