QUICK INSTRUCTION GUIDE

2204 | UNI BENDER

Quick operating instructions • Keep this sheet for reference

PURPOSE	MODEL 2204
Handheld sheet metal bender with four guiding rollers for straight and curved bends from 0° to 90°.	Adjustable bending height: 5–200 mm (3/16–8 in).

BEFORE YOU START

- Inspect all bending and guiding rollers and the adjustment mechanism for damage.
- Wear safety glasses and cut-resistant gloves when handling sheet metal.
- Support the workpiece and confirm material is within the rated 0.80 mm (0.031 in) capacity.

HOW TO USE

1. Place sheet metal on a stable surface and mark the bending line.
2. Set the bending height from 5 mm (3/16 in) to 200 mm (8 in) using the inch or centimeter scale; secure the adjustment.
3. Position the Uni Bender at the sheet edge, seating the bending and guiding rollers correctly.
4. Move the tool back and forth along the edge with gentle, controlled pressure to begin the bend.
5. Make repeated passes, increasing the bend angle gradually to the desired angle, up to 90°.
6. For taller bends, use the removable handle for added leverage and maintain even pressure.
7. For curved bends, follow the inside or outside radius while keeping the guiding rollers in contact.
8. Remove the tool and inspect the bend for a consistent angle and height.

IMPORTANT SAFETY NOTES

- Keep fingers clear of rollers and pinch points.
- Do not force the tool or exceed the manufacturer’s rated capacity or 90° bending angle.
- Control and support the workpiece; cut sheet metal edges can be sharp.

CARE AND STORAGE

Remove debris, wipe rollers clean, and store in a dry location. Follow WUKO’s maintenance instructions.

SPECIFICATIONS

Bending height: 5–200 mm (3/16–8 in). Angle: 0°–90°. Capacity: 0.80 mm (0.031 in), subject to material.

For bending heights over 200 mm (8 in), consider the WUKO 2354 Uni Bender (up to 350 mm / 14 in).

HELP AND REFERENCE

Manufacturer instructions: Consult the official WUKO 2204 manual. Customer support: rapidmaterials.com

IMPORTANT: This quick guide does not replace WUKO manufacturer instructions. Confirm model-specific bending limits and settings before use.