QUICK INSTRUCTION GUIDE

3202 | DUO BENDER

Quick operating instructions • Keep this sheet for reference

PURPOSE	MODEL 3202
Dual-handle sheet metal bender with two pairs of rollers for straight bends from 0° to 90°.	Formerly 3200. Adjustable height: 5–200 mm (3/16–8 in).

BEFORE YOU START

- Inspect the bending rollers, handles, and adjustments before use.
- Wear safety glasses and cut-resistant gloves when handling sheet metal.
- Support the workpiece and check that its material is within the rated 0.80 mm (22 ga) capacity.

HOW TO USE

1. Place sheet metal on a stable, supported surface and mark the bending line.
2. Adjust both bending assemblies evenly to 5–200 mm (3/16–8 in) using the scale; secure both adjustments.
3. Position the Duo Bender along the edge, with both roller pairs seated and aligned.
4. Hold both handles; apply gentle upward pressure while moving the tool along the sheet edge.
5. Make repeated passes, gradually increasing the bend angle to the desired angle, up to 90°.
6. For long panels, maintain even pressure on both roller assemblies for a uniform bend.
7. Optional Plus Set: fit the Super Clamping Handle to upper shafts and Quick Click Supporting Rail to lower shafts per WUKO instructions.
8. Remove the tool and inspect the bend for consistent height and angle.

IMPORTANT SAFETY NOTES

- Keep hands clear of rollers, pinch points, and sharp sheet edges.
- Do not force the tool or exceed the manufacturer’s rated material capacity.
- Maintain workpiece support and secure any optional accessories before use.

CARE AND STORAGE

Remove debris, wipe rollers clean, and store the tool dry. Follow WUKO’s maintenance instructions.

SPECIFICATIONS

Bending height: 5–200 mm (3/16–8 in). Angle: 0°–90°. Rated capacity: 0.80 mm (22 ga), subject to material.
For taller bends, see WUKO 3352 (up to 350 mm / 14 in). Optional accessory: WUKO Duo Bender Plus Set.

HELP AND REFERENCE

Manufacturer instructions: Consult the official WUKO 3202 manual. Customer support: rapidmaterials.com

IMPORTANT: This quick guide does not replace WUKO manufacturer instructions. Confirm model-specific limits and accessory installation before use.