



QUICK INSTRUCTION GUIDE

4000 | DISC-O-BENDER

Quick operating instructions • Keep this sheet for reference

PURPOSE

Finishes an existing 90° bend into a 180° hem along long, straight sheet metal edges. The tool does not form the initial bend.

MODEL 4000

Rolling bending mechanism gradually folds the edge without tool adjustments.

BEFORE YOU START

- Form an initial 90° bend before using the Disc-O-Bender.
- Support the sheet metal and verify material thickness is within WUKO's rated bending capacity.
- Wear safety glasses and appropriate cut-resistant gloves when handling sharp sheet metal.

HOW TO USE

1. Form an initial 90° bend using a sheet metal brake or compatible WUKO bending tool.
2. Position the Disc-O-Bender onto the pre-bent sheet metal edge, ensuring the bending discs and rollers are properly seated.
3. Apply gentle, controlled pressure while moving the tool along the sheet metal edge to begin folding the 90° bend.
4. Move the tool forward and backward along the bending line, gradually increasing the bending angle with each pass.
5. Continue making repeated passes until the desired hem is achieved, up to a maximum of 180°.
6. Once bending is complete, carefully remove the tool and inspect the finished hem for consistency.

IMPORTANT SAFETY NOTES

- Keep hands clear of bending discs, rollers, pinch points, and sharp edges.
- Never force the tool or exceed the manufacturer's rated material capacity.
- Ensure the tool is properly seated on the pre-bent edge before each pass.

CARE AND STORAGE

After use, remove metal debris safely, inspect the discs and rollers for wear, and store the tool in a clean, dry location. Follow WUKO maintenance instructions.

SPECIFICATIONS

Operation: finishes an existing 90° bend to a hem up to 180°. Intended for long, straight sheet metal edges; no tool adjustments required. Confirm material-specific bending limits with WUKO.

HELP AND REFERENCE

Manufacturer instructions: Consult the official WUKO 4000 manual. Customer support: rapidmaterials.com

IMPORTANT: This quick reference is not a replacement for WUKO manufacturer instructions. Verify the tool's rated material capacities before use.