



QUICK INSTRUCTION GUIDE

4010 | MINI DISC-O-BENDER

Quick operating instructions • Keep this sheet for reference

PURPOSE

Finishes a preformed 90° sheet metal bend into a 180° hem along straight or curved edges.

MODEL 4010

Requires an existing 90° bend.
Does not bend flat sheet from 0°.

BEFORE YOU START

- Confirm the material is within the manufacturer's rated thickness and hem-height limits.
- Wear safety glasses and cut-resistant gloves when handling sheet metal edges.
- Ensure the sheet is supported and there is clearance to install and remove the tool.

HOW TO USE

1. Form an initial 90° bend with a sheet metal brake or compatible WUKO bending tool. The 4010 cannot make this initial bend from flat sheet.
2. Position the Mini Disc-O-Bender onto the pre-bent edge. Check that the tool sits correctly and has enough clearance at the side of the sheet.
3. Move the tool forward and backward along the edge, gradually increasing the angle from 90° toward the desired hem, up to 180°.
4. Continue along straight or curved edges using consistent pressure and tool alignment to produce a uniform finished hem.

IMPORTANT SAFETY NOTES

- Keep fingers away from bending discs, rollers, sharp edges, and pinch points.
- Do not force the tool or attempt to use it on unbent flat sheet metal.
- Leave sufficient side clearance to place and remove the tool from the pre-bent edge.

CARE AND STORAGE

Remove metal debris from the discs and rollers, inspect for damage, and store the tool in a clean, dry location. Follow WUKO maintenance instructions.

SPECIFICATIONS

Operation: finish a 90° pre-bend into a hem up to 180°. Maximum bending height: 7/8 in. Minimum: 3/16 in. Verify material-specific limits in the manufacturer's manual.

HELP AND REFERENCE

Manufacturer instructions: Consult the official WUKO 4010 manual. Customer support: rapidmaterials.com

IMPORTANT: This quick reference is not a replacement for WUKO manufacturer instructions. Verify permissible material thickness, hem dimensions, and clearance before use.