QUICK INSTRUCTION GUIDE

4040 | DISC-O-BENDER TWIST

Quick operating instructions • Keep this sheet for reference

PURPOSE	MODEL 4040
Finishes a preformed 90° bend into a 180° hem.	Twist-away stop permits entry or removal anywhere on an edge.

BEFORE YOU START

- Form a 90° pre-bend first; this tool does not bend flat sheet from 0°.
- Confirm the material and hem size are within WUKO's rated limits.
- Support the workpiece and wear eye protection and cut-resistant gloves.

HOW TO USE

1. Form an initial 90° bend using a sheet metal brake or compatible WUKO bending tool.
2. Use the integrated locking bolt to rotate the roller stop into the open position.
3. Position the 4040 directly onto the pre-bent sheet metal edge.
4. Rotate the roller stop back into position and verify it is secured along the bend.
5. Move the tool along the edge in controlled passes, gradually closing the fold until the desired hem is formed, up to 180°.

IMPORTANT SAFETY NOTES

- Keep hands clear of the discs, roller stop, moving components, and sharp edges.
- Confirm the stop is fully secured before applying bending force.
- Never force the tool or exceed WUKO's rated material and hem dimensions.

CARE AND STORAGE

Clean metal debris from the bending discs and stop, inspect for wear, and store in a clean, dry location. Follow WUKO maintenance instructions.

SPECIFICATIONS

Operation: finishes an existing 90° bend to a hem up to 180°. Bending height: 8–32 mm (0.31–1¼ in). Verify permitted material thickness in the manufacturer's manual.

RELATED WUKO TOOLS

WUKO 6200 Uber Bender and 2050 Mini Bender create the initial bend. WUKO 4010 Mini Disc-O-Bender is an alternative for smaller hemming applications.

HELP AND REFERENCE

Manufacturer instructions: Consult the official WUKO 4040 manual. Customer support: rapidmaterials.com

IMPORTANT: This quick reference does not replace WUKO manufacturer instructions. Verify stop engagement, material limits, and safe handling before use.