



QUICK INSTRUCTION GUIDE

4041 | DISC-O-BENDER MAXI TWIST

Quick operating instructions • Keep this sheet for reference

PURPOSE

Finishes an existing 90° bend into a 180° hem. The tool does not form the initial bend from flat sheet metal.

MODEL 4041

Twist-away roller stop allows mounting or removal anywhere along the pre-bent panel edge.

BEFORE YOU START

- Prepare the existing 90° pre-bend before installing the tool.
- Support the panel and confirm the material and hem dimensions are within WUKO's rated limits.
- Wear eye protection and cut-resistant gloves when handling sheet metal.

HOW TO USE

1. Form an initial 90° bend using a sheet metal brake or compatible WUKO bending tool.
2. Use the integrated locking bolt to rotate the roller stop into the open position.
3. Position the 4041 directly onto the pre-bent sheet metal edge.
4. Rotate the roller stop back into position and secure it before bending.
5. Move the tool along the edge in repeated, controlled passes, gradually closing the fold until the desired hem is achieved, up to 180°.
6. After bending, rotate the roller stop open and carefully remove the tool from the finished edge.

IMPORTANT SAFETY NOTES

- Keep hands clear of bending discs, roller stops, pinch points, and sharp edges.
- Verify that the roller stop is securely engaged before applying bending force.
- Never exceed the manufacturer's material capacity or force the tool.

CARE AND STORAGE

Remove metal debris, inspect the discs and roller stop for wear, and store the tool in a clean, dry place. Follow WUKO maintenance instructions.

SPECIFICATIONS

Operation: finishes an existing 90° bend to a hem up to 180°. Twist-away roller stop permits entry and removal along a panel edge. Confirm allowable material thickness and hem dimensions with the manufacturer.

RELATED WUKO TOOLS

WUKO 6200 Uber Bender and WUKO 2050 Mini Bender can form the initial 90° bend. For hemming heights up to 32 mm (1¼"), consider the WUKO 4040 Disc-O-Bender Twist.

HELP AND REFERENCE

Manufacturer instructions: Consult the official WUKO 4041 manual. Customer support: rapidmaterials.com

IMPORTANT: This quick reference is not a replacement for WUKO manufacturer instructions. Verify roller-stop engagement and material limits before use.