



QUICK INSTRUCTION GUIDE

4050 | MICRO DISC-O-BENDER

Quick operating instructions • Keep this sheet for reference

PURPOSE

Finishes a pre-formed 90° bend into a 180° hem. Compact dual discs suit smaller hems.

MODEL 4050

Compact hemming tool for straight and curved edges with limited clearance.

BEFORE YOU START

- Inspect the bending discs and tool for damage before use.
- Wear safety glasses and cut-resistant gloves for handling metal.
- Confirm material thickness and bending height are within rated limits.

HOW TO USE

1. Form an initial 90° bend with a brake or compatible tool. Confirm bending height and material thickness are within rated capacity.
2. Seat the Micro Disc-O-Bender on the pre-bent edge, aligning both bending discs.
3. Apply gentle, controlled pressure while moving along the edge to begin the hem.
4. Move forward and backward, gradually increasing the angle with each pass.
5. For inside or outside radius bends, follow the curve while maintaining disc contact.
6. Continue repeated passes until the hem reaches the desired angle, up to 180°.
7. Remove the tool carefully and check the finished hem for consistency.

IMPORTANT SAFETY NOTES

- Keep hands clear of the bending discs and pinch points.
- Never force the tool or exceed rated bending capacity.
- Metal edges can be very sharp. Handle finished pieces carefully.

CARE AND STORAGE

Remove metal debris, inspect discs for wear, and store clean and dry.

SPECIFICATIONS

Hemming: Finishes a pre-formed 90° bend into a 180° hem.

Capacity: Refer to the manufacturer for material and hem-height limits.

HELP AND REFERENCE

Manufacturer instructions: Consult the official WUKO 4050 manual.

Customer support: rapidmaterials.com

IMPORTANT: This quick guide does not replace complete manufacturer instructions.