



QUICK INSTRUCTION GUIDE

4052 | MAXI HEMMER

Quick operating instructions • Keep this sheet for reference

PURPOSE

The WUKO 4052 finishes an existing 90° bend into a 180° hem.

MODEL 4052

Movable counter rollers allow placement or removal anywhere along the edge.

BEFORE YOU START

- Inspect the tool and ensure its rollers and handle operate properly.
- Wear eye protection and cut-resistant gloves when handling sheet metal.
- Check that the material and hem size are within WUKO's rated capacity.

HOW TO USE

1. Form an initial 90° bend with a sheet metal brake or compatible tool. Check bending height and material thickness against rated limits.
2. Operate the handle to open the counter rollers for placement.
3. Position the Maxi Hemmer directly on the pre-bent edge at the desired starting location.
4. Move the counter rollers into operating position and ensure the tool is properly seated.
5. Apply gentle, controlled pressure as you move the tool along the edge.
6. Move back and forth, gradually increasing the bend on each pass until the hem reaches up to 180°.
7. Open the counter rollers and carefully remove the tool from the finished edge.

IMPORTANT SAFETY NOTES

- Keep hands clear of moving rollers and pinch points.
- Do not exceed the manufacturer's rated bending capacity.
- Sheet metal and finished hems have sharp edges. Handle carefully.

CARE AND STORAGE

Remove metal debris safely; inspect rollers for wear and store clean and dry.

SPECIFICATIONS

Operation: Finishes a pre-formed 90° bend into a hem of up to 180°.

Adjustment and capacity: Follow WUKO's model-specific instructions.

HELP AND REFERENCE

Manufacturer instructions: Consult the official WUKO 4052 manual.

Customer support: rapidmaterials.com

IMPORTANT: This quick reference does not replace WUKO's operating manual.

