QUICK INSTRUCTION GUIDE

6350 | UBER BENDER

Quick operating instructions • Keep this sheet for reference

PURPOSE	MODEL 6350
Handheld angled-disc bender for tall straight flashings, coated panels, and profiled edges.	Adjustable height: 6–350 mm (1/4–14 in.). Bending angle: up to 100°.

BEFORE YOU START

- Inspect the angled disc, guiding rollers, and height adjustment before use.
- Wear safety glasses and cut-resistant gloves when handling sharp sheet metal.
- Support the material and verify the manufacturer’s material-specific bending capacity.

HOW TO USE

1. Set sheet metal on a stable surface and mark the intended bending line.
2. Adjust bending height to 6–350 mm (1/4–14 in.) using the scale; secure adjustment.
3. Align the angled bending disc and guiding rollers with the sheet metal edge.
4. Apply steady, controlled upward pressure as you move the tool along the edge.
5. Make repeated passes, increasing the bend gradually to the desired angle, up to 100°.
6. On long panels or tall bends, maintain steady pressure and roller contact.
7. On coated or delicate panels, avoid excessive pressure to minimize surface marks.
8. For longitudinal beadings, follow the profile while maintaining alignment.
9. For spring-back material, bend beyond 90° if needed, but never beyond 100°.
10. Remove the tool and inspect the completed bend for consistent height and angle.

IMPORTANT SAFETY NOTES

- Keep hands clear of the bending disc, rollers, pinch points, and sharp edges.
- Do not force the tool or exceed its rated 0.80 mm (24 ga) material limit.
- Keep the sheet supported and the bending-height adjustment secured during use.

CARE AND STORAGE

Remove debris, clean the disc and rollers, and store dry. Follow WUKO’s maintenance instructions.

SPECIFICATIONS

Bending height: 6–350 mm (1/4–14 in.). Angle: 0–100°. Rated material: 0.80 mm (24 ga).
For bends up to 200 mm (8 in.), consider the WUKO 6200 Uber Bender.

HELP AND REFERENCE

Manufacturer instructions: Consult the official WUKO 6350 manual. Customer support: rapidmaterials.com

IMPORTANT: This quick guide does not replace WUKO manufacturer instructions. Verify material-specific limits.