# QUICK INSTRUCTION GUIDE

## 7200 | UBER BENDER DUO

Quick operating instructions • Keep this sheet for reference

| PURPOSE | MODEL 7200 |
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| Dual-handle bender with angled discs for straight bends up to and beyond 90°. | Angled discs. Adjustable height: 6–200 mm (1/4–8 in). |

### BEFORE YOU START

- Inspect angled discs, guiding rollers, handles, and adjustment assemblies.
- Wear safety glasses and cut-resistant gloves when handling sheet metal.
- Support the sheet and confirm the material meets the rated 0.80 mm (24 ga) capacity.

### HOW TO USE

1. Place sheet metal on a stable, supported surface and mark the bending line.
2. Set both assemblies evenly to 6–200 mm (1/4–8 in) on the measurement scales; secure adjustments.
3. Seat both angled disc pairs and guiding rollers against the sheet edge along the desired bend.
4. Hold both handles and apply gentle upward pressure while moving along the sheet edge.
5. Make repeated passes, gradually increasing the angle. Angled discs permit bending beyond 90° for spring-back.
6. For long panels, maintain consistent pressure across both bending assemblies.
7. On coated or delicate surfaces, keep discs aligned and avoid excess force to minimize marking.
8. For longitudinal beadings, guide the tool along the profile while maintaining stable contact.
9. Optional Plus Set: install Super Clamping Handle on upper shafts and Quick Click Supporting Rail on lower shafts per WUKO instructions.
10. Remove the tool and inspect the finished edge for consistent bend height and angle.

### IMPORTANT SAFETY NOTES

- Keep hands clear of bending discs, rollers, pinch points, and sharp edges.
- Do not force the tool or exceed the manufacturer’s rated material capacity.
- Support the workpiece and secure optional accessories before bending.

### CARE AND STORAGE

Remove debris, clean the discs and rollers, and store the tool dry. Follow WUKO’s maintenance instructions.

### SPECIFICATIONS

Bending height: 6–200 mm (1/4–8 in). Angle: up to and beyond 90°. Rated material: 0.80 mm (24 ga).
For heights above 200 mm (8 in), see WUKO 7350 (up to 350 mm / 14 in). Optional: WUKO Plus Set.

### HELP AND REFERENCE

Manufacturer instructions: Consult the official WUKO 7200 manual. Customer support: rapidmaterials.com

IMPORTANT: This quick guide does not replace WUKO manufacturer instructions. Confirm model-specific limits and accessory installation before use.