QUICK INSTRUCTION GUIDE

0412 | LOK'N'BAK

Quick operating instructions • Keep this sheet for reference

PURPOSE	MODEL 0412
Powered standing seam closer for compatible single- and double-lock profiles, in one pass.	Adjustable guides, seaming pressure and interchangeable counter rollers.

BEFORE YOU START

- Only trained operators should use this powered roof-seaming equipment.
- Verify panel profile, material, roof safety and fall protection.
- Inspect guards, controls, rollers and power cord; secure against falls.

HOW TO USE

1. Confirm the standing seam profile and material are compatible; secure roof panels.
2. Fit the counter roller specified for soft metals or harder sheet metals.
3. Set guide wheel height for the 1–1½" seam; adjust seaming pressure as instructed.
4. For curved panels, verify convex or concave radius is within rated limits.
5. Engage the machine at the seam start and confirm secure, correct seating.
6. Select 23 or 40 ft/min and start forward travel to close the seam in one pass.
7. Monitor seam formation and keep the travel path and power cord clear.
8. Allow the end-of-seam sensors to stop the machine automatically.
9. Following WUKO procedure, select reverse and open the front lever for return.
10. Stop, safely disengage and inspect the finished single- or double-lock seam.

IMPORTANT SAFETY NOTES

- Use fall protection and secure the machine against falling from the roof.
- Keep hands, clothing and cords clear of powered rollers and pinch points.
- Never bypass safeguards; verify roofing-system and machine compatibility.

CARE AND STORAGE

Disconnect power before servicing; inspect and clean as WUKO directs.

SPECIFICATIONS

Seam height: 1"–1½"; working speed: 23 or 40 ft/min.

Operation: Compatible single- or double-lock closure; rated radii vary.

HELP AND REFERENCE

Manufacturer instructions: Consult the official WUKO 0412 manual.

Customer support: rapidmaterials.com

IMPORTANT: This quick guide does not replace complete manufacturer instructions.