QUICK INSTRUCTION GUIDE

0420 | MASTER STANDING SEAM MACHINE

Quick operating instructions • Keep this sheet for reference

PURPOSE	MODEL 0420
Produces 1-inch standing seam panel profiles using progressive roll-forming stations.	Forms straight or curved panels; final seam locking is a separate operation.

BEFORE YOU START

- Only trained operators should use this equipment.
- Check guards, emergency controls, power supply and castor brakes.
- Verify metal thickness, panel support and the approved profile settings.

HOW TO USE

1. Set the machine on a stable, level surface. Secure castor brakes and check power, guards and emergency controls.
2. Choose compatible sheet metal; establish the required finished panel width and 1-inch seam profile.
3. Set working width using the handwheel and dual-spindle adjustment. Align the inlet guides.
4. Configure the eighth forming station for straight panels or the specified convex or concave curvature.
5. Select an appropriate speed with the variable-speed control; use slower speeds for specialized profiles.
6. Feed material according to the WUKO manual. Keep hands and loose items clear of forming stations.
7. Allow the forming stations to progressively shape the sheet into the standing seam panel profile.
8. Check alignment, profile dimensions and curvature. Stop and follow WUKO procedures before adjustments.
9. Use the manual cross-cutting facility to cut panels to length. Longitudinal cutting applies to 0420S only.
10. Inspect completed panels for dimensions, seam formation and surface finish before use.

IMPORTANT SAFETY NOTES

- Never reach into moving rolls or bypass guards or safety interlocks.
- Stop and isolate power before setup, clearing jams or maintenance.
- Profiled panels need separate single-lock or double-lock seaming.

CARE AND STORAGE

Disconnect power before cleaning or maintenance; follow the complete manufacturer schedule.

SPECIFICATIONS

Profile: 1-inch standing seam panels; straight, convex and concave configurations.

Cutting: Manual cross-cut; longitudinal cutting on 0420S model only.

HELP AND REFERENCE

Refer to the WUKO 0420 operating manual for setup and safety requirements.

IMPORTANT: This quick guide does not replace manufacturer instructions.