QUICK INSTRUCTION GUIDE

1003A | SEAM CLOSER

Quick operating instructions • Keep this sheet for reference

PURPOSE	MODEL 1003A
Powered hammering tool for closing prepared Z-form seams on straight or curved sheet metal.	Standard jaws: 5–12 mm seams. Optional special jaws: 3–6 mm seams.

BEFORE YOU START

- Inspect the forming jaws, head, power cord and safety features.
- Wear eye, hearing and hand protection; secure the workpiece.
- Confirm Z-seam geometry, thickness, curvature and correct jaw selection.

HOW TO USE

1. Verify the prepared Z-form seam, material thickness, height and curvature are within rated limits.
2. Select standard jaws for 5–12 mm seams or optional special jaws for 3–6 mm seams.
3. Fully secure and support the sheet metal workpiece before closing the seam.
4. Inspect jaws, head and cord; adjust for material thickness per WUKO instructions.
5. Connect to a suitable 120V supply; align jaws at the start of the Z-form seam.
6. Start the machine and guide it steadily as the powered hammer closes the seam.
7. Keep consistent alignment and speed; carefully follow the radius on curved pieces.
8. Continue until the section is closed; stop the machine before removing it.
9. Inspect seam closure and look for uneven formation or visible damage.
10. Disconnect power before changing jaws, adjusting, cleaning or storing the tool.

IMPORTANT SAFETY NOTES

- Keep hands clear of forming jaws and powered hammering components.
- Secure the workpiece; never change jaws or adjust with power connected.
- For Z-form seams only; special jaws have separate material limits.

CARE AND STORAGE

Disconnect power; remove debris and inspect jaws for wear before storage.

SPECIFICATIONS

Seam height: 5–12 mm standard jaws; 3–6 mm optional special jaws.

Power: 120V; application: prepared Z-form seams, not roof double-lock.

HELP AND REFERENCE

Manufacturer instructions: Consult the official WUKO 1003A manual.

Customer support: rapidmaterials.com

IMPORTANT: This quick guide does not replace complete manufacturer instructions.