QUICK INSTRUCTION GUIDE

1003B | SEAM CLOSER

Quick operating instructions • Keep this sheet for reference

PURPOSE	MODEL 1003B
Powered tool for closing pre-formed Z-seams on straight and curved metal workpieces.	Heavy-duty forming mechanism for thicker compatible sheet metal.

BEFORE YOU START

- Verify the Z-seam, material thickness and workpiece radius are compatible.
- Secure the workpiece and inspect the forming head and power cord.
- Wear eye, hearing and hand protection; keep clear of pinch points.

HOW TO USE

1. Check the prepared Z-seam height, material thickness and curvature against rated limits.
2. Secure and support the workpiece to prevent movement during seam closing.
3. Inspect the forming head, machine components and cord; confirm material setup.
4. Adjust the seam closer for the sheet thickness as directed by WUKO.
5. Connect to the rated electrical supply and position the head at the Z-seam start.
6. Activate the machine and guide it steadily as the powered mechanism closes the seam.
7. Maintain alignment and pace; on curved pieces, follow the radius without losing engagement.
8. Continue until the selected section is closed; stop before removing the machine.
9. Inspect the finished Z-seam for uniform closure and visible defects.
10. Disconnect electrical power before adjustment, cleaning or storage.

IMPORTANT SAFETY NOTES

- Designed for compatible pre-formed Z-seams, not roofing double-lock seams.
- Check both minimum and maximum material thickness; thinner sheets may not work.
- Keep hands clear of the forming head; always secure the workpiece.

CARE AND STORAGE

Disconnect power; clean and inspect the forming head as WUKO instructs.

SPECIFICATIONS

Application: Closing pre-formed Z-seams on straight or curved workpieces.

Capacity and voltage: Verify model-specific manufacturer ratings.

HELP AND REFERENCE

Manufacturer instructions: Consult the official WUKO 1003B manual.

Customer support: rapidmaterials.com

IMPORTANT: This quick guide does not replace complete manufacturer instructions.