QUICK INSTRUCTION GUIDE

1004951 | SHEET METAL HAMMER

Quick operating instructions • Keep this sheet for reference

PURPOSE	MODEL 1004951
Manual sheet metal shaping and adjustment with a flat striking face and narrower cross-peen.	Steel flat and cross-peen striking faces; wooden handle.

BEFORE YOU START

- Inspect both steel striking faces, hammer head and handle for damage.
- Securely support metal on a work surface, stake, anvil or backing.
- Wear eye protection; protect painted or coated finishes.

HOW TO USE

1. Inspect the hammer head, striking faces and wooden handle for damage or looseness.
2. Support the sheet metal on a stable surface, forming stake, anvil or backing tool.
3. Identify the area needing bending, shaping, straightening or adjustment.
4. Select the flat face for general shaping or the cross-peen for narrow folds and edges.
5. Align the selected striking surface with the intended forming area.
6. Apply light, controlled strikes to begin shaping the supported material.
7. Increase force only as needed; avoid impacts that distort or damage the metal.
8. Reposition along the workpiece, maintaining consistent placement and force.
9. For detailed folds and edges, use controlled cross-peen strikes in small stages.
10. Inspect the workpiece for shape, consistent formation and unwanted marks.
11. Clean and inspect the hammer after use; store it in a dry location.

IMPORTANT SAFETY NOTES

- Steel faces may mark painted, coated or finish-sensitive sheet metal.
- Use protective material or a suitable soft-face hammer when needed.
- Wear eye protection; keep hands clear and do not use a damaged hammer.

CARE AND STORAGE

Clean both striking faces, check the head and handle, and store dry.

SPECIFICATIONS

Striking faces: flat face and narrower cross-peen; steel construction.

Operation: manual shaping with appropriate workpiece support.

HELP AND REFERENCE

Manufacturer instructions: Follow WUKO hammer and hand-tool guidance.

Customer support: rapidmaterials.com

IMPORTANT: This quick guide does not replace full manufacturer instructions.