QUICK INSTRUCTION GUIDE

1005180 | LARGE SEAMING PLIERS STRAIGHT

Quick operating instructions • Keep this sheet for reference

PURPOSE	MODEL 1005180
Manual forming of wide bends and deep flashing details using long handles for added leverage.	Wide straight jaws; extended insertion depth with up to 6-7/8" working reach.

BEFORE YOU START

- Support the workpiece; measure the bend line and required insertion depth.
- Wear gloves and eye protection; keep fingers clear of the jaws.
- Check that the working reach does not exceed 6-7/8".

HOW TO USE

1. Support the sheet metal on a stable surface or secure the installed component.
2. Measure and mark the bend line; ensure insertion depth is no more than 6-7/8".
3. Open the pliers and insert the metal between the wide straight jaws to depth.
4. Align the jaws with the line and position material evenly across their width.
5. Apply steady pressure to the long handles to grip the sheet securely.
6. Carefully rotate or reposition the pliers to begin the desired bend or fold.
7. Use controlled movement; long handles add leverage, so avoid excessive force.
8. For longer bends, reposition using small overlapping adjustments.
9. Form deep flashings and large profiles gradually to minimize distortion.
10. Continue until the desired bend angle, fold or seam detail is achieved.
11. Inspect for consistent bending, alignment and unwanted surface marks.

IMPORTANT SAFETY NOTES

- Keep fingers clear; support large pieces and avoid excessive leverage.
- Use controlled pressure on painted, coated or finish-sensitive metal.
- Practical thickness depends on metal type, temper and forming operation.

CARE AND STORAGE

Remove debris and inspect jaws and handles; store clean and dry.

SPECIFICATIONS

Working reach / maximum insertion depth: 6-7/8".

Maximum material thickness: not published for this model.

HELP AND REFERENCE

Manufacturer instructions: Consult the official WUKO 1005180 guidance.

Customer support: rapidmaterials.com

IMPORTANT: This quick guide does not replace manufacturer instructions.