



QUICK INSTRUCTION GUIDE

1006 | ROOF SEAMING MACHINE

Quick operating instructions • Keep this sheet for reference

PURPOSE

Powered closure of compatible single-lock and double-lock standing roof seams in one pass.

MODEL 1006

Compact machine for straight, curved, domed and tapered roof panels.

BEFORE YOU START

- Only trained operators may operate this powered roof-seaming machine.
- Confirm profile, material, panel support, and roof curvature compatibility.
- Provide fall protection and secure the machine against falling.

HOW TO USE

1. Confirm seam profile, metal thickness, roof curvature and panel geometry are within machine limits.
2. Check panels are positioned, secured and ready for closure per roofing-system instructions.
3. Set the seamer for the required seam height, minimum 1" (25 mm).
4. Configure single-lock or double-lock operation following WUKO instructions.
5. For domed or curved panels, check radius limits and available travel clearance.
6. Position the machine at the seam start; align forming components with the profile.
7. Connect to the correct electrical supply for the machine voltage configuration.
8. Start as instructed and guide the machine along the seam to complete closure.
9. On tapered, slanted, offset or curved panels, monitor contact and alignment.
10. If needed, stop and disengage using the approved procedure without reaching the panel end.
11. Stop, disconnect power as appropriate and inspect the finished seam for uniform closure.

IMPORTANT SAFETY NOTES

- Keep hands, loose clothing and electrical cords away from moving parts.
- Use fall protection and secure the machine against falling from the roof.
- Do not bypass safeguards or exceed seam-height, radius or material limits.

CARE AND STORAGE

Disconnect power before cleaning; inspect rollers and store as WUKO directs.

SPECIFICATIONS

Seam profile: Compatible single-lock and double-lock; minimum height 1" (25 mm).

Electrical supply and material limits: Refer to machine configuration and manual.

HELP AND REFERENCE

Manufacturer instructions: Consult the official WUKO 1006 operating manual.

Customer support: rapidmaterials.com

IMPORTANT: This quick guide does not replace full manufacturer safety instructions.