QUICK INSTRUCTION GUIDE

1008 | ROOF PROFILING MACHINE

Quick operating instructions • Keep this sheet for reference

PURPOSE	MODEL 1008
Profiles pre-bent sheet metal panel edges for subsequent standing seam closure.	Profiles straight, tapered, angled and curved roof panels, one edge at a time.

BEFORE YOU START

- Only trained operators should use this powered profiling machine.
- Verify material and panel geometry; inspect guards and power cord.
- For roof work, use fall protection and secure the machine against falls.

HOW TO USE

1. Confirm material, thickness, geometry and profile meet machine-rated limits.
2. Prepare the pre-bent panel; verify edging height is at least 1" (25 mm).
3. Adjust the profiler for the required edging height per WUKO instructions.
4. For curves or domes, check rated radius; fit optional round rail if needed.
5. Align the machine forming components at the start of the prepared panel edge.
6. Connect to a suitable 120V supply and start according to WUKO procedure.
7. Guide along the pre-bent edge, maintaining correct forming alignment.
8. For narrow, tapered or offset areas, verify clearance throughout travel.
9. Reposition and set up to profile the opposite panel edge separately if needed.
10. Stop, safely disengage and inspect profile dimensions before final seaming.

IMPORTANT SAFETY NOTES

- Never reach into forming components or bypass machine safeguards.
- Keep hands, clothing and electrical cords clear of moving components.
- Machine profiles panel edges; it does not complete the final locked seam.

CARE AND STORAGE

Disconnect power before inspection or maintenance; follow WUKO procedures.

SPECIFICATIONS

Minimum pre-bent edging: 1" (25 mm). Power supply: 120V.

Profiles: Standing seam edges; compatible shapes and radii per WUKO.

HELP AND REFERENCE

Manufacturer instructions: Consult the official WUKO 1008 manual.

Customer support: rapidmaterials.com

IMPORTANT: This quick guide does not replace complete manufacturer instructions.