



QUICK INSTRUCTION GUIDE

1040 | LOCK'N'ROLLER

Quick operating instructions • Keep this sheet for reference

PURPOSE

Manual rolling tool for closing compatible single-lock standing seams with controlled forming pressure.

MODEL 1040

Adjustable forming rollers, wing screws and eccentric pressure lever.

BEFORE YOU START

- Verify seam width is 12–15 mm (1/2"–19/32") and material is rated.
- Use fall protection and secure the tool against falling from the roof.
- Inspect rollers and keep hands clear of sharp metal and pinch points.

HOW TO USE

1. Confirm seam width (12–15 mm) and material thickness meet WUKO limits.
2. Prepare the panels; close a short starting section using seaming pliers.
3. Seat the Lock'n'Roller on the prepared seam, aligning the forming rollers.
4. Adjust to the seam width and secure the wing screws.
5. Set suitable forming pressure with the eccentric lever.
6. Roll along the seam using the handholds, side handles or approved rope setup; either travel direction is possible.
7. Monitor closure and adjust eccentric-lever pressure as needed.
8. Continue until the desired seam section is fully closed.
9. For mid-seam removal, release pressure with the eccentric lever and loosen wing screws.
10. Inspect the completed single-lock seam for uniform closure.

IMPORTANT SAFETY NOTES

- Single-lock only; this tool does not complete double-lock seams.
- Verify roofing-system compatibility and do not exceed rated capacities.
- Secure the tool against falls; avoid pinch points and sharp edges.

CARE AND STORAGE

Clean debris and inspect forming rollers; store dry as WUKO recommends.

SPECIFICATIONS

Standing seam width: 12–15 mm (1/2"–19/32").

Seam type: compatible single-lock only; manual rolling operation.

HELP AND REFERENCE

Manufacturer instructions: Consult the official WUKO 1040 manual.

Customer support: rapidmaterials.com

IMPORTANT: This quick guide does not replace full manufacturer instructions.