QUICK INSTRUCTION GUIDE

1401 | DOUBLE SEAMING PLIERS PRO

Quick operating instructions • Keep this sheet for reference

PURPOSE	MODEL 1401
Manually closes compatible double-lock seams with angled parallel jaws and spring-return handles.	Controlled manual pressing with selectable jaw opening and locking latch.

BEFORE YOU START

- Check the seam profile, material, and tool condition before use.
- Wear appropriate eye protection and cut-resistant gloves.
- Keep fingers away from the jaws and sharp sheet metal edges.

HOW TO USE

1. Prepare the sheet metal seam and verify material and seam geometry are compatible.
2. Release the handle locking latch and select the correct jaw opening.
3. Place the angled parallel jaws over the seam, with the material properly aligned.
4. Squeeze the PVC-coated handles with controlled force to progressively close the seam.
5. Release the handles; let the spring-return mechanism reopen the jaws.
6. Move to the next seam section with consistent overlap and alignment.
7. Repeat controlled passes as needed to achieve the required double-lock fold.
8. Inspect the finished seam for uniform closure and proper formation.
9. Close the handles and engage the one-handed locking latch for storage.

IMPORTANT SAFETY NOTES

- Keep fingers clear of the jaws and spring-loaded mechanisms.
- Use only with compatible double-lock seams and rated materials.
- Follow the roofing-system forming sequence; sharp edges can cut.

CARE AND STORAGE

Keep jaws and moving joints clean; inspect for wear and lock handles for storage.

SPECIFICATIONS

Use: Manual progressive closure of compatible double-lock standing seams.

Features: Angled parallel jaws, spring return and one-handed locking latch.

HELP AND REFERENCE

Manufacturer instructions: Consult the official WUKO 1401 manual.

Customer support: rapidmaterials.com

IMPORTANT: This quick guide does not replace complete manufacturer instructions.