



QUICK INSTRUCTION GUIDE

2204/3202 | BENDER KIT

Quick operating instructions • Keep this sheet for reference

PURPOSE

Two complementary tools for bending sheet metal edges from 0° to 90°.

KIT 2204/3202

Uni Bender for curved edges; Duo Bender for long, straight panels.

BEFORE YOU START

- Inspect the bending rolls and guides before use.
- Wear safety glasses and cut-resistant gloves when handling metal.
- Confirm the material is within each tool's rated bending capacity.

HOW TO USE

1. Place sheet metal on a stable surface and mark the bend line. Check material capacity.
2. Choose 2204 for straight or curved sections; choose 3202 for long, straight edges.
3. Adjust the bender to the required height using its inch scale; secure the setting.
4. Seat the bending rolls and guide rollers along the sheet metal edge.
5. Apply gentle upward pressure while moving back and forth; start with a shallow bend.
6. Make repeated passes, gradually increasing the angle with even pressure and contact.
7. For curved panels with the 2204, follow the radius while keeping rollers aligned.
8. For long straight panels with the 3202, use both handles for consistent guidance.
9. Continue controlled passes to the desired angle, up to 90°.
10. Remove the tool and inspect the bend for consistent angle, alignment and height.

IMPORTANT SAFETY NOTES

- Keep hands clear of bending rollers and pinch points.
- Never exceed either tool's rated capacity or force a bend.
- Sharp sheet metal edges require appropriate protective equipment.

CARE AND STORAGE

Clean rollers after use, check for wear, and store tools in a dry location.

SPECIFICATIONS

Bending angle: 0°–90° (both tools). No 180° hemming tool included.

Bending height: Follow each model's rated height and material limits.

HELP AND REFERENCE

Manufacturer instructions: Consult official WUKO 2204 and 3202 manuals.

Customer support: [rapidmaterials.com](https://www.rapidmaterials.com)

IMPORTANT: This quick guide does not replace manufacturer instructions.