



QUICK INSTRUCTION GUIDE

3352/4000 | BENDER KIT

Quick operating instructions • Keep this sheet for reference

PURPOSE

The WUKO 3352 forms the initial 90° bend; the WUKO 4000 finishes the edge into a 180° hem.

MODEL 3352/4000

Two-tool kit for long, straight sheet metal edges.

BEFORE YOU START

- Inspect both tools, rollers and discs before use.
- Wear safety glasses and cut-resistant gloves when handling metal.
- Confirm material thickness is within each tool's rated capacity.

HOW TO USE

1. Place the sheet on a stable surface, mark the bend line and confirm rated capacity.
2. Set the 3352 Duo Bender to 5–350 mm (3/16–14 in.) using its inch scale; secure it.
3. Seat both pairs of Duo Bender rolls along the straight edge and align with the bend.
4. Hold both handles and apply gradual upward pressure, moving back and forth.
5. Make repeated passes until the initial bend reaches 90°, maintaining roller contact.
6. Remove the 3352; verify the WUKO 4000 hemming flange is 8–40 mm (5/16–1-9/16 in.).
7. From an accessible panel end, place the WUKO 4000 on the pre-bent 90° edge.
8. Move the Disc-O-Bender along the edge with controlled passes toward 180°.
9. Continue passes at steady pressure until the desired hem is achieved.
10. Carefully remove the tool and inspect the finished hem for consistency.

IMPORTANT SAFETY NOTES

- Keep hands clear of rollers, bending discs and pinch points.
- Never exceed either tool's rated bending or hemming capacity.
- Metal and finished hems can have sharp edges; handle with care.

CARE AND STORAGE

Remove metal debris, inspect rollers and discs, and store both tools dry.

SPECIFICATIONS

3352: Initial bends 5–350 mm (3/16–14 in.), up to 90°.

4000: Hemming height 8–40 mm (5/16–1-9/16 in.), up to 180°.

HELP AND REFERENCE

Manufacturer instructions: Consult official WUKO 3352 and 4000 manuals.

Customer support: rapidmaterials.com

IMPORTANT: The 4000 cannot hem the full 3352 bending-height range.