



QUICK INSTRUCTION GUIDE

5000 | COMBO BENDER ROLL SETS

Quick operating instructions • Keep this sheet for reference

PURPOSE

Interchangeable roll pairs create beads, stiffening ribs, and offsets using the WUKO 5000.

MODEL 5000

Roll sets sold separately; each selection includes one compatible pair.

BEFORE YOU START

- Inspect both forming rolls and the tool for wear or damage.
- Confirm the selected pair suits the desired forming application.
- Verify material thickness is within the WUKO 5000 rated capacity.

HOW TO USE

1. Select the roll pair for the intended beading, stiffening, or offset profile.
2. Remove the existing forming rolls from the WUKO 5000 according to the manufacturer's instructions.
3. Install the selected pair, checking that both rolls are aligned and firmly secured.
4. Adjust the throat depth to position the rolls at the required distance from the sheet edge.
5. Start with light forming pressure and guide the tool smoothly along the sheet edge.
6. Increase pressure gradually using the adjustable lower shaft; repeat passes until the desired profile forms.
7. Release forming pressure, remove the tool carefully, and check the finished profile for consistency.

IMPORTANT SAFETY NOTES

- Keep hands clear of forming rolls and pinch points.
- Do not change rolls while applying forming pressure.
- Observe rated material capacity and protect against sharp metal edges.

CARE AND STORAGE

Clean roll surfaces, inspect for damage, and store each roll pair together in a dry place.

SPECIFICATIONS

Compatibility: WUKO 5000 Combo Bender; tool sold separately.

Contents: One pair of compatible forming rolls per selection.

HELP AND REFERENCE

Manufacturer instructions: Consult the official WUKO 5000 manual.

Customer support: rapidmaterials.com

IMPORTANT: This quick guide does not replace complete manufacturer instructions.