



QUICK INSTRUCTION GUIDE

6200/4040 | BENDER KIT

Quick operating instructions • Keep this sheet for reference

PURPOSE

The WUKO 6200 forms the initial bend; the WUKO 4040 finishes a 90° edge into a 180° hem.

6200/4040 KIT

Two-stage sheet metal bending and hemming with a twist-away roller stop.

BEFORE YOU START

- Inspect both tools, rollers, discs, and locks before use.
- Wear safety glasses and cut-resistant gloves when handling metal.
- Check material thickness and hem height against each tool's rated capacity.

HOW TO USE

1. Place supported sheet metal on a stable surface, mark the bend line, and confirm rated material thickness.
2. Set the WUKO 6200 height to 5-200 mm (3/16-8 in.) using its inch scale; secure the adjustment.
3. Align the 6200 angled disc and guide rollers with the sheet metal edge.
4. With controlled upward pressure, pass the 6200 back and forth to form a 90° bend. It can reach 100° for spring-back compensation.
5. Remove the 6200. Open the 4040 roller stop using its integrated locking bolt.
6. Fit the 4040 on the 90° edge. The flange must be 8-32 mm (5/16-1¼ in.), subject to material limits.
7. Rotate the 4040 roller stop back into its operating position and secure it.
8. Move the 4040 forward and backward along the edge, progressively folding toward 180°.
9. On curved edges, guide both tools carefully with steady roller contact and pressure.
10. At the finished hem, open the 4040 roller stop, remove the tool, and inspect the edge.

IMPORTANT SAFETY NOTES

- Keep hands away from rollers, discs, and pinch points.
- Do not exceed the rated material capacity of either tool.
- For finished hems, the WUKO 4040 limits flange height to 8-32 mm.

CARE AND STORAGE

Clean metal debris; inspect rollers and discs; store tools in a dry location.

SPECIFICATIONS

6200: Initial bends to 100°; adjustable height 5-200 mm (3/16-8 in.).

4040: Hemming from pre-bent 90° to 180°; flange height 8-32 mm.

HELP AND REFERENCE

Manufacturer instructions: Follow the official WUKO 6200 and 4040 manuals.

Customer support: rapidmaterials.com

IMPORTANT: This quick guide does not replace manufacturer instructions.