



QUICK INSTRUCTION GUIDE

6200/7200 | BENDER KIT

Quick operating instructions • Keep this sheet for reference

PURPOSE

Two complementary tools for sheet metal bends up to 100° along straight or curved edges.

KIT 6200/7200

6200 for straight or curved edges; 7200 Duo for long, straight panels.

BEFORE YOU START

- Inspect angled bending discs and guide rollers for damage.
- Wear safety glasses and cut-resistant gloves when handling metal.
- Confirm each tool's rated thickness and bending-height limits.

HOW TO USE

1. Place sheet metal on a stable surface and mark the bend line. Check rated capacity.
2. Choose 6200 for straight or curved edges; choose 7200 Duo for long, straight panels.
3. Adjust bending height within the rated range using the inch scale; secure the setting.
4. Seat the angled bending discs and guide rollers on the sheet metal edge.
5. Apply gentle upward pressure and move the bender back and forth; start with a small angle.
6. Make repeated passes, gradually increasing the angle with even pressure and roller contact.
7. With the 6200 on curved panels, follow the radius while keeping discs properly aligned.
8. With the 7200 Duo, use both handles and dual disc assemblies for long, straight edges.
9. Continue controlled passes up to 100° as needed to compensate for material spring-back.
10. Remove the tool and inspect the bend for consistent angle, alignment, and dimensions.

IMPORTANT SAFETY NOTES

- Keep hands clear of bending discs, guide rollers, and pinch points.
- Never force a bend or exceed either tool's rated capacity.
- Sheet metal edges can be very sharp. Handle finished pieces carefully.

CARE AND STORAGE

Remove debris, inspect discs and rollers for wear, and store the tools clean and dry.

SPECIFICATIONS

Bending angle: Up to 100° (both tools). No 180° hemming tool included.

Bending height: Observe each model's rated adjustment and material limits.

HELP AND REFERENCE

Manufacturer instructions: Consult official WUKO 6200 and 7200 manuals.

Customer support: rapidmaterials.com

IMPORTANT: This quick guide does not replace manufacturer instructions.