QUICK INSTRUCTION GUIDE

7200/4000 | BENDER KIT

Quick operating instructions • Keep this sheet for reference

PURPOSE

Two-stage kit: WUKO 7200 forms the initial bend and WUKO 4000 finishes the 180° hem.

KIT 7200/4000

Long, straight panel edges; angled bending discs and rolling hemming discs.

BEFORE YOU START

- Inspect both tools and confirm the metal is properly supported.
- Wear eye protection and cut-resistant gloves when handling sheet metal.
- Check thickness and flange height against each tool’s rated limits.

HOW TO USE

1. Place and support the sheet metal. Mark the bend line and verify rated material thickness.
2. Adjust the WUKO 7200 Uber Bender Duo to 6–200 mm (1/4–8 in.) using its inch scale; secure the setting.
3. Seat both pairs of angled bending discs and guiding rollers along the straight sheet edge.
4. Using both handles, apply gradual upward pressure as you move the 7200 back and forth.
5. Repeat passes until the initial 90° bend is formed. The 7200 can reach 100° for spring-back where needed.
6. Remove the 7200. Check the flange is within the WUKO 4000 hemming range: 8–40 mm (5/16–1-9/16 in.).
7. Slide the WUKO 4000 Disc-O-Bender onto the 90° edge from an accessible panel end.
8. Move the 4000 along the edge in controlled passes, progressively folding toward 180°.
9. Continue passes to the desired hem while maintaining steady roller contact and pressure.
10. Remove the tool carefully and inspect the hem for uniformity, alignment and consistency.

IMPORTANT SAFETY NOTES

- Keep hands clear of bending rolls, discs and pinch points.
- The WUKO 4000 hem range is 8–40 mm, not the full 7200 bending range.
- Follow WUKO’s limits and use care with sharp sheet metal edges.

CARE AND STORAGE

Clean metal debris from the tools; inspect rollers and discs before storing dry.

SPECIFICATIONS

7200: Initial bend 6–200 mm; up to 100°. 4000: Hem 8–40 mm; up to 180°.

Use both tools primarily on long, straight sheet metal edges.

IMPORTANT: Verify material ratings and consult the complete WUKO instructions.