



QUICK INSTRUCTION GUIDE

8200 | HEM BENDER

Quick operating instructions • Keep this sheet for reference

PURPOSE

Forms bends up to 90° and finishes smaller bends into 180° hems on long, straight edges.

MODEL 8200

Dual-disc bender with adjustable bending height from 6–200 mm (1/4–8 in).

BEFORE YOU START

- Inspect bending discs, rollers and handles before use.
- Wear safety glasses and cut-resistant gloves when handling sheet metal.
- Confirm the material thickness is within the rated bending capacity.

HOW TO USE

1. Place the sheet on a stable surface and mark the bending line. Verify the material is within the rated capacity.
2. Adjust bending height to 6–200 mm (1/4–8 in) using the scales. Set both bending assemblies evenly and securely.
3. Seat both pairs of bending discs and guiding rollers on the sheet edge, aligned with the bend.
4. Hold both handles; apply gentle upward pressure as you move along the edge to start the bend.
5. Move back and forth, increasing the angle gradually with each pass, up to 90°.
6. For hemming, use a flange no higher than 14 mm (9/16 in). Follow WUKO's hemming procedure to fold the pre-bent edge toward 180°.
7. Continue controlled passes until the hem is formed, keeping pressure and alignment consistent.
8. Remove the tool carefully and inspect the bend or hem for even angle and height.

IMPORTANT SAFETY NOTES

- Keep hands clear of bending discs, rollers and pinch points.
- Never force the tool or exceed its rated bending capacity.
- Sheet metal edges may be sharp; handle finished pieces carefully.

CARE AND STORAGE

Remove metal debris, inspect discs for wear, and store clean and dry.

SPECIFICATIONS

Bending height: 6–200 mm (1/4–8 in); bending angle: up to 90°.

Hemming: up to 180° with flange height not exceeding 14 mm (9/16 in).

HELP AND REFERENCE

Manufacturer instructions: Consult the official WUKO 8200 manual.

Customer support: rapidmaterials.com

IMPORTANT: This quick guide does not replace complete manufacturer instructions.