QUICK INSTRUCTION GUIDE

SOFT FACE / DEAD BLOW HAMMER

Quick operating instructions | Keep this sheet for reference

PURPOSE	TOOL TYPE
Manual sheet metal forming hammer with replaceable nylon faces for controlled, reduced-rebound strikes.	Soft-face / dead-blow hammer; nylon striking faces and wooden handle.

BEFORE YOU START

- Choose a suitable hammer size and securely support the sheet metal.
- Inspect nylon faces, head, and wooden handle for looseness or damage.
- Wear eye protection and keep hands clear of the striking area.

HOW TO USE

1. Select the hammer size for the material, working area, and forming task.
2. Inspect the head, replaceable nylon faces, and wooden handle for damage or wear.
3. Place sheet metal on a stable surface or securely support the installed component.
4. Identify the seam, folded edge, flashing detail, or component to adjust.
5. Clean nylon striking faces; remove chips and debris that could scratch finishes.
6. Position a nylon face squarely on the forming area or compatible forming tool.
7. Begin shaping the metal with light, controlled hammer strikes.
8. Increase force only as needed; use the reduced-rebound action for control.
9. Reposition along the seam or edge, using evenly spaced strikes for uniform forming.
10. Inspect the finished part for alignment, shape, and unwanted surface marks.
11. Inspect and replace worn nylon faces as needed; clean and store the hammer dry.

IMPORTANT SAFETY NOTES

- Nylon faces reduce marking, but no finish is guaranteed damage-free.
- Test on scrap material when painted, coated, or sensitive finishes matter.
- Never use a loose head, damaged handle, or severely worn striking faces.

CARE AND STORAGE

Remove debris from nylon faces. Replace worn faces as needed; inspect the head and handle and store the hammer dry.

SPECIFICATIONS

Type: manual soft-face / dead-blow forming hammer.

Construction: replaceable nylon striking faces; wooden handle.

HELP AND REFERENCE

Manufacturer instructions: Consult the official WUKO guidance.

Customer support: rapidmaterials.com

IMPORTANT: This quick guide does not replace full manufacturer instructions.